

Work Order ID 58865

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Wednesday, May 19, 2010 3:27:09 PM

Item ID: D412-704-011

Accept



Setup

Start



Stop



Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 5/19/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/26/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *M*

Date: 10-5-19

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

| Draw Nbr | Revision Nbr |
|----------|--------------|
| N/A | Rev N/A |

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

for BG 10/07/30

10/07/30 C

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

10/07/30

10/07/30

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
Description

130



Packaging

Packaging

140



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

Memo

Identify and pack for shipping as per PPP D412-704-011
Location: 15 PPP Rev: 15

Memo

0.00

*10/08/13**10/08/13**MF**10-8-03*

| W/O: | | WORK ORDER CHANGES | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58865



Parent Item: D412-704-011



Parent Item Name: Copilot Emergency Cargo Release

Start Date: 5/19/2010

Required Date: 5/26/2010

Comments: IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF

Start Qty: 1.00

IPP Rev:C 05.12.21 Hardware removed on Step 3 EC

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch Purchased | Bin Item No | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|----------------------------|-------------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|---------------|----------------|--------|
| MS21919-DG5 | | | | | | 100 | Each | 20.0000 | 4 | | 114768 | |



Clamp

D3207-2



Bracket

| | Manufactured | No | Location | | Loc Qty | Loc Code |
|--|--------------|----|----------|--------|---------|----------|
| | | | ST306 | 114348 | | |
| | | | | 120 | Each | 15.0000 |

D3207-5



Bracket

| | Manufactured | No | Location | | Loc Qty | Loc Code |
|--|--------------|----|----------|-------|---------|----------|
| | | | ST202 | 22079 | | |
| | | | | 57562 | 14 | 16.0000 |

D3208-1



Doubler

| | Manufactured | No | Location | | Loc Qty | Loc Code |
|--|--------------|----|----------|-------|---------|----------|
| | | | ST245A | 43620 | | |
| | | | | 46743 | 4 | |
| | | | | 46856 | 1 | |
| | | | | | 11 | |
| | | | | | 10.0000 | |

Doubler

| | Manufactured | No | Location | | Loc Qty | Loc Code |
|--|--------------|----|----------|-------|---------|----------|
| | | | ST202 | 55045 | | |
| | | | | | 10 | |

55040

3

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Work Order ID: 58865



Parent Item: D412-704-011



Parent Item Name: Copilot Emergency Cargo Release

Comments: IPP Rev:B□05.01.28□Hardware added to Step 3□KJ/RF
IPP Rev:C□05.12.21□Hardware removed on Step 3□ ECR

Start Date: 5/19/2010

Start Qty: 1.00

Required Date: 5/26/2010

Required Qty: 1.00

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Shop Packet Print

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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

5.0 PARTS LIST

| Qty -011 | Qty -013 | Qty -041 | Qty -043 | Qty -045 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|--------------|---|
| X | | | | | D412-704-011 | COPilot's EMERGENCY CARGO RELEASE KIT (210/212/214/412) |
| | X | | | | D205-704-013 | COPilot's EMERGENCY CARGO RELEASE KIT (205) |
| 1 | 1 | X | | | D412-704-041 | PEDAL ASSEMBLY (205/210/212/214/412) |
| | 1 | | X | | D205-704-043 | CABLE ASSEMBLY (205) |
| 1 | | | X | | D412-704-045 | CABLE ASSEMBLY (210/212/214/412) |
| | | 1 | | | D3204-041 | PEDAL ASSEMBLY (OR ECM 999702-1) |
| | | 1 | | | D3205-1 | PEDAL BRACKET (OR ECM 999703-1) |
| | | 1 | | | D3205-3 | BACK PLATE (OR ECM 999709-5) |
| | | 1 | | | D3206-1 | PEDAL ARM (OR ECM 999704-1) |
| | | 1 | | | D3207-1 | BRACKET |
| 1 | | | | | D3207-2 | BRACKET |
| | | 1 | | | D3207-3 | BRACKET |
| 1 | | | | | D3207-5 | BRACKET |
| 1 | 1 | | | | D3208-1 | DOUBLER (OR ECM 999709-1) |
| 1 | | | | | D3208-11 | FILLER |
| 1 | 1 | | | | D3208-3 | PEDAL MOUNT ANGLE (OR ECM 999709-7) |
| | 1 | | | | D3208-5 | MOUNT ANGLE |
| 1 | 1 | | | | D3208-7 | FILLER (OR ECM 999709-3) |
| 1 | | | | | D3208-9 | DOUBLER |
| | | 1 | | | D3209-041 | BRACKET ASSEMBLY (OR BHT 204-070-993-001) |
| 1 | 1 | | | | D3214-1 | PLACARD (OR ECM 999712-1) |
| | | 1 | | | D3217-1 | CABLE |
| | | | 1 | | D3217-3 | CABLE |
| | | | 1 | 1 | D3257-1 | FITTING |
| | | | 1 | 1 | D3258-1 | ANGLE BRACKET |
| | | | 1 | | AN315-4R | NUT |
| | 5 | 2 | 2 | | AN960JD10 | WASHER |
| | 4 | 2 | 2 | | AN960JD10L | WASHER |
| | 11 | | | | AN960JD416 | WASHER |
| | 3 | | | | AN960JD416L | WASHER |
| | | 3 | 3 | | NAS509-3 | NUT |
| | 3 | 2 | 2 | | MS21042L3 | NUT (OR MS21042-3) |
| | 5 | | | | MS21042L4 | NUT (OR MS21042-4) |
| 4 | 4 | | | | MS21919DG5 | CLAMP |
| | | 1 | | | MS24694-S102 | SCREW |
| | 2 | | | | MS35489-10 | GROMMET |
| | | 1 | 1 | | AN3-5A | BOLT |
| | | 2 | | | AN3-6A | BOLT |
| | | 1 | | | AN3-10A | BOLT |
| | | | 1 | 1 | AN3-13A | BOLT |
| | | 1 | | | MS9519-10 | BOLT |
| | | 1 | | | AN4-10A | BOLT |
| | | 2 | | | AN4-12A | BOLT |
| | | 1 | | | AN4-13A | BOLT |